



DWG NO: **51991** REV: **C**

17	86176	1	GREASE SEAL						
16	85687	1	SHAFT SEAL						
15	81233	4	FLAT WASHER AN960C516						
14	81175	2	PLUG						
13	80603	1	GREASE FITTING 1/4-28 UNF						
12	80563	4	NUT NYLOCK AN363C524						
11	80524	1	CHECK NUT						
10	74568	2	SNAP RING						
9	71548	2	BEARING 6.5" PUMP						
8	60662	1	GASKET (21363 PUMP)						
7	51926	1	WELD ASSY - SEAL CUP 6.5" PUMP						
6	51785	1	VOLUTE MACH'D 6.5" PUMP 2" OUTLET						
5	50782	1	IMPELLER SST 6.5" SPRAY PUMP						
4	44362	1	BACK PLATE 6.5" PUMP						
3	40804	4	SUD - SPRAY PUMP						
2	40797	1	SHAFT 6.5" GRUMMAN						
1	40785	1	BEARING HOUSING - SPRAY PUMP						
ITEM NO.	PART NO.	NO. REQD	DESCRIPTION	SIZE	SPEC.	NO. REQD	NEXT ASSEMBLY	FINAL ASSEMBLY	
			MATERIAL						

REV.	E.O.#	DESCRIPTION	BY	DATE	APPRD	DATE
C	10816	CHANGED ITEM 7 51921 TO 51926	LA	7/13/17	CK	7/17/17
B	9407	CHANGED ITEM 16 85689 TO 85687	RC	10/20/16	CLK	10/24/16
A	003627	DRAWN IN SOLIDWORKS	PK	11/19/12	-	-

REVISIONS

**ENGINEERING APPROVED COPY
FOR MANUFACTURE**

DRAWN	PK	11/19/12	UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES
CHECKED	RR	7/17/17	TOLERANCES:
ENG APPR:	CLK	7/17/17	FRACTIONS ±1/16
			XX ±.03
			XXX ±.010
			ANGLE ±1/2°
			HOLE DIA:
			.0135 - .125 DIA. +.004 -.001
			.1260 - .250 DIA. +.005 -.001
			.2510 - .500 DIA. +.006 -.001
			.5010 - .750 DIA. +.008 -.001
			.7510 - 1.000 DIA. +.010 -.001
			REMOVE ALL BURRS AND SHARP EDGES
			INTERPRET DRAWING PER ANSI Y14.5M-1982
			SURFACE ROUGHNESS PER MIL-STD-10
			ALL MACHINED SURFACES NOT TO EXCEED 32 MICROINCHES PER MIL-STD-10 UNLESS NOTED
			SolidWorks

TRANSLAND
1206 HATTON ROAD, WICHITA FALLS, TX 76702

TITLE: **SPRAY PUMP 6 1/2" SS - 2" OUTLET
W/O BRAKE**

SIZE **D** DWG. NO. **51991** REV **C**

SCALE: NTS MODEL: SHEET 1 OF 1